

## TEKMAT™ UniFuse™ AlSi10Mg 30μm 400W Premium

· Laser Powder Bed Fusion 3D printing

### Chemical composition: ASTM E3061

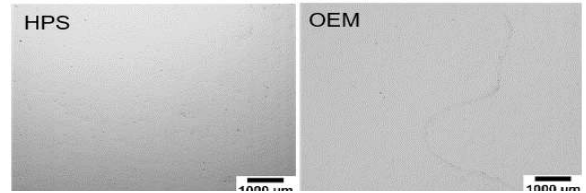
Elements	Si [wt.-%]	Fe [wt.-%]	Cu [wt.-%]	Mn [wt.-%]	Mg [wt.-%]	Ni [wt.-%]	Zn [wt.-%]	Pb [wt.-%]	Sn [wt.-%]	Ti [wt.-%]	C [wt.-%]
Min	9.0	0.0	0.0	0.0	0.20	0.0	0.0	0.0	0.0	0.0	0.0
Max	11.0	0.50	0.03	0.40	0.45	0.05	0.10	0.05	0.05	0.15	0.05

Elements	H [wt.-%]	N [wt.-%]	O [wt.-%]	Other, each [wt.-%]	Other, total [wt.-%]
Min	0.0	0.0	0.0	0.0	0.0
Max	0.005	0.01	0.10	0.05	0.15

### Powder Properties: ASTM-B527

#### Density (g/cm<sup>3</sup>)

Tap Density	>1.8 g/cm <sup>3</sup>
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### Typical properties at nominal density and nominal composition:

Coupon type: ASTM E8-21

\*High Performance Scanning (HPS) parameters are optimized for throughput and properties for this powder and deliver approximately two times the printer throughput as compared to OEM parameters.

Material properties <sup>1)</sup>	Symbol	HPS*	OEM <sup>7)</sup>
Density [g/cm <sup>3</sup> ] <sup>2)</sup>	ρ	2.67	2.67
Density [%] <sup>2)</sup>	%	99.97	99.99
Porosity [%] <sup>2)</sup>	p	0.03	.01
Ultimate Tensile Strength [MPa] <sup>3) 4)</sup>	R <sub>m xy-bar</sub>	469	461
	R <sub>m z-bar</sub>	484	483
Yield Strength [MPa] <sup>3) 4)</sup>	R <sub>p0.2 xy-bar</sub>	282	268
	R <sub>p0.2 z-bar</sub>	247	250
Fracture Elongation [%] <sup>3) 4)</sup>	A xy-bar	11.8	13
	A z-bar	8.2	8.6
Surface roughness in z-direction [μm], no treatment <sup>5) 6)</sup>	R <sub>a</sub>	4 – 6	6 - 9

**Remarks:**

- 1) Properties are given for the laser melted product printed at 30um layer thickness. Auxiliary operations, e.g., heat treatments, surface modifications, coating processes, bead blasting, etc. may influence the displayed properties. Error values provided with a +/- are given to one standard deviation for printing within machine and environmental specifications.
  - 2) The indicated density limits are valid for the mean density of a component. For complex and geometrically unfavorable shapes the local segment density can deviate from these limits and therefore materials properties may be affected.
  - 3) Materials properties stated in the table above have been determined on the basis of ASTM E8-21.
  - 4) All mechanical characteristics are typical mean values valid only for the indicated nominal density level, and will vary from printer to printer.
  - 5) Roughness measurement in accordance with DIN EN ISO 4287.
  - 6) Surface roughness value is dependent on the gas flow characteristics of the machine.
  - 7) Printed using OEM standard parameters.
- \* HPS – High Performance Scanning